OpreX™ Data Acquisition

# SMARTDAC+
# Automotive Industry Heat Treatment (Option /AH)
## GX/GP/GM Recorders and data logger with IATF16949 COI-9 Support

## What is IATF16949/CQI-9?

IATF16949: International standard related to quality management systems specific to the automotive industry. Many of the world's manufacturers including American “BIG3” have adopted it as a global procurement standard.

CQI-9 : "Special Process: Heat Treatment System Assessment" enacted by the Automotive Industry Action Group (AIAG).

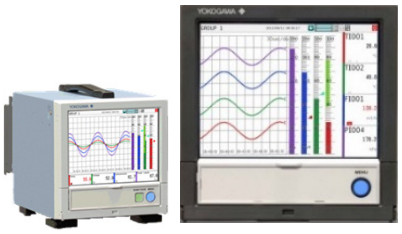
SMARTDAC+™

## Measurement accuracy within ±1.0°F or ±0.6°C (with *calibration correction)

### Use as SAT/TUS measuring instruments, and as monitoring and recording instruments

| Input type | | Measurement range in Fahrenheit | Measurement range in Celsius | Typical value (Incl. RJC error) |
|---|---|---|---|---|
| TC | R | 932 to 3,200 °F | 500 to 1,760 °C | ±1 °F(±0.6 °C) or ±0.06% of reading, whichever is greater |
| | S | 932 to 3,200 °F | 500 to 1,760 °C | |
| | K | 32 to 2,498 °F | 0 to 1,370 °C | ±0.5 °F(±0.3 °C) or ±0.03% of reading, whichever is greater |
| | N | 32 to 2,372 °F | 0 to 1,300 °C | |
| | J | 32 to 2,012 °F | 0 to 1,100 °C | |
| | K-H | 32 to 932 °F | 0 to 500 °C | |
| | T | 32 to 752 °F | 0 to 400 °C | |

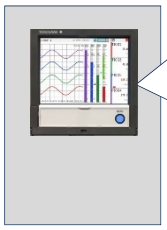
* Under the standard operating conditions outlined in the user’s manual.
* Using the GX90XA-10-U2.
* A/D integration time: 16.67 ms or more

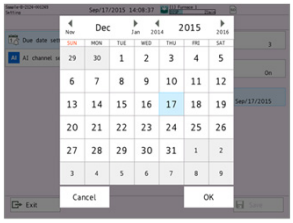


**Compact, portable model convenient for SAT work**

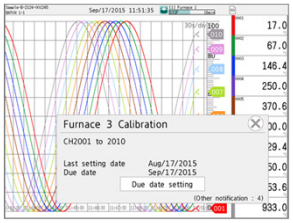
* Option /AH : Aerospace heat treatment option

## Instrument calibration scheduling

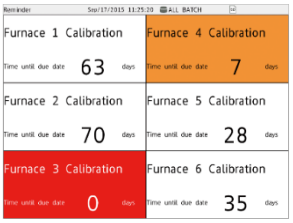




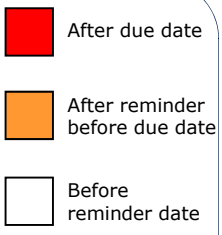
**Set calibration date**




**Notification up to 10 days in advance**



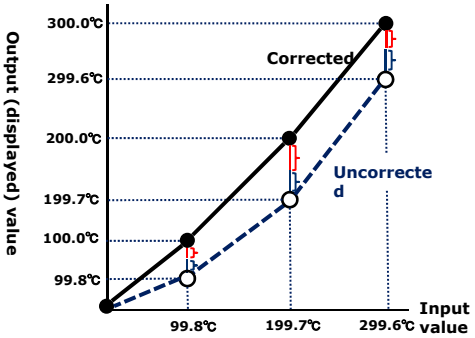

**Reminder screen**




## Add sensor correction values to recorded data

| | |
|---|---|
| Uncorrected value | 100℃ |
| + | |
| Instrument correction factor | 0.1℃ |
| + | |
| Sensor correction factor | 0.1℃ |
| = | |
| Corrected value | 100.2℃ |

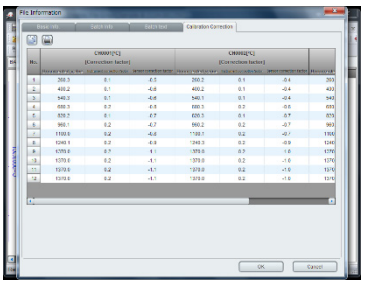
**Instrument correction factor and sensor correction factor can be set separately**




- 2 to 12 correction points
- Linear correction between correction points

Sensor correction factor

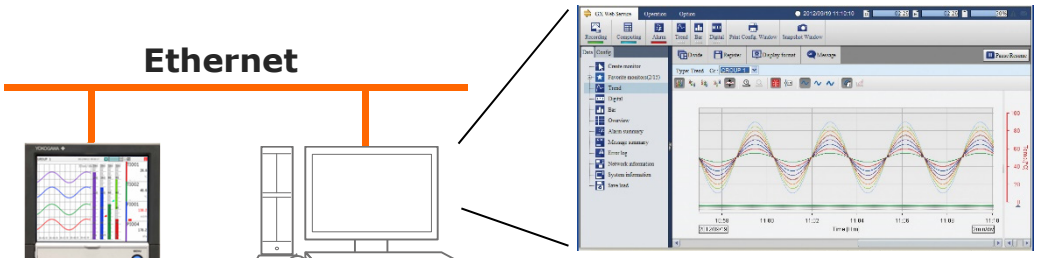
Instrument correction coefficient



**Check recorded data and corrected values on dedicated PC software**

# Three benefits of SMARTDAC+

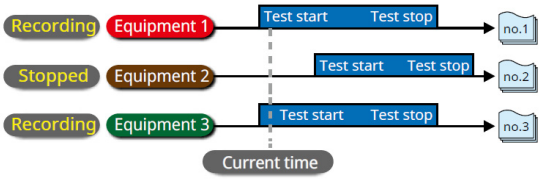
## 1. Easily implement remote monitoring and data acquiring

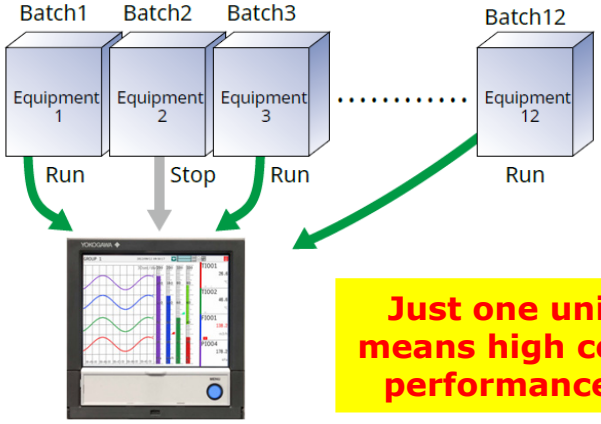



Real-time monitoring


## 2. Multi-batch function (with the /BT option)

Record multiple batches of data on a single unit.
Start/stop recording and create data files independently each batch.

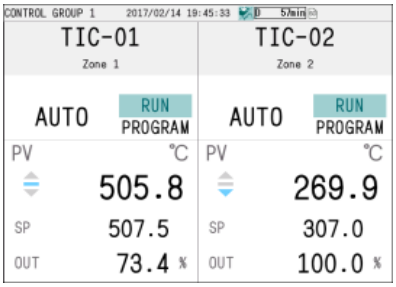


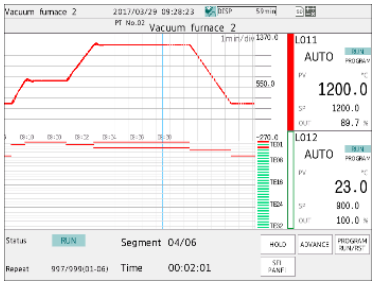


* Option /BT : Multi-batch option

## 3. Recording and control in a single unit with PID control module




Control screen




Program screen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